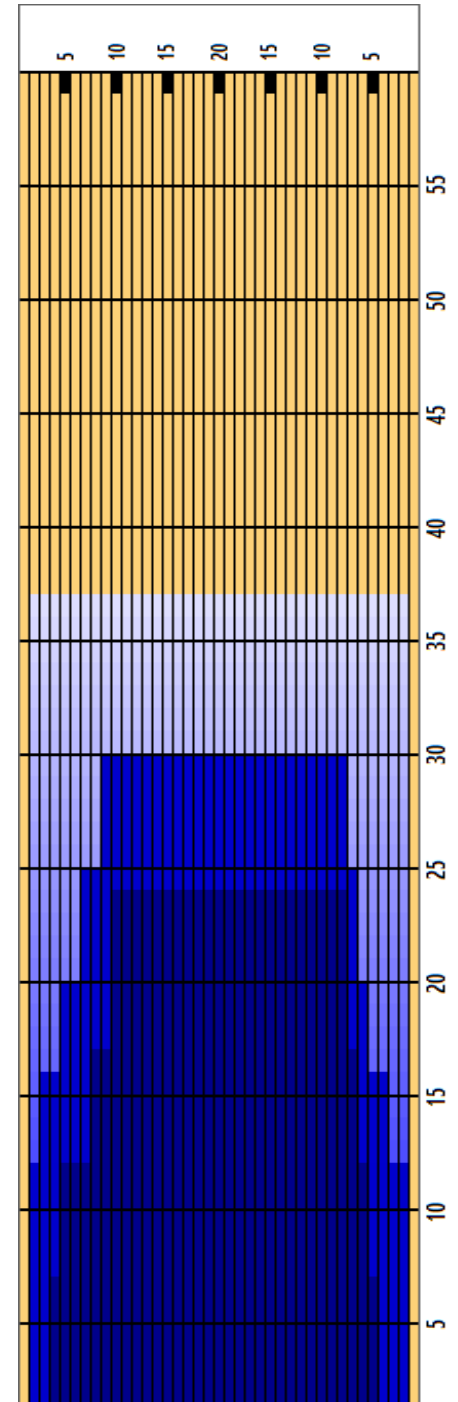


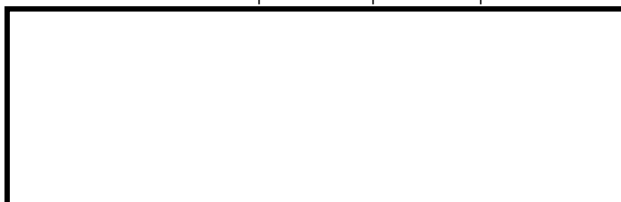
Oil Pattern Distance	37	Reverse Brush Drop	37	Oil Per Board	55 ul
Forward Oil Total	17.545 mL	Reverse Oil Total	16.72 mL	Volume Oil Total	34.265 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Fire	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	2	14	3	A	74	0.0	1.9	1.9	4070
2	4L	5R	2	18	3	A	64	1.9	7.0	5.1	3520
3	5L	6R	2	18	3	B	60	7.0	12.1	5.1	3300
4	8L	7R	2	18	3	B	52	12.1	17.2	5.1	2860
5	10L	8R	3	18	3	B	69	17.2	24.8	7.6	3795
6	2L	2R	0	22	3	B	0	24.8	30.0	5.2	0
7	2L	2R	0	26	3	B	0	30.0	37.0	7.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	37.0	30.0	-7.0	0
2	9L	8R	2	18	3	B	48	30.0	24.9	-5.1	2640
3	7L	7R	2	18	3	B	54	24.9	19.8	-5.1	2970
4	5L	6R	2	14	3	B	60	19.8	15.9	-3.9	3300
5	3L	4R	2	14	3	A	68	15.9	12.0	-3.9	3740
6	2L	2R	2	14	3	A	74	12.0	8.1	-3.9	4070
7	2L	2R	0	14	3	A	0	8.1	0.0	-8.1	0



Cleaner Ratio Main Mix                      NA              Forward  
 Cleaner Ratio Back End Mix                NA              Reverse  
 Cleaner Ratio Back End Distance        NA              Combined  
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.02	1.08	1	1	1	2.28

