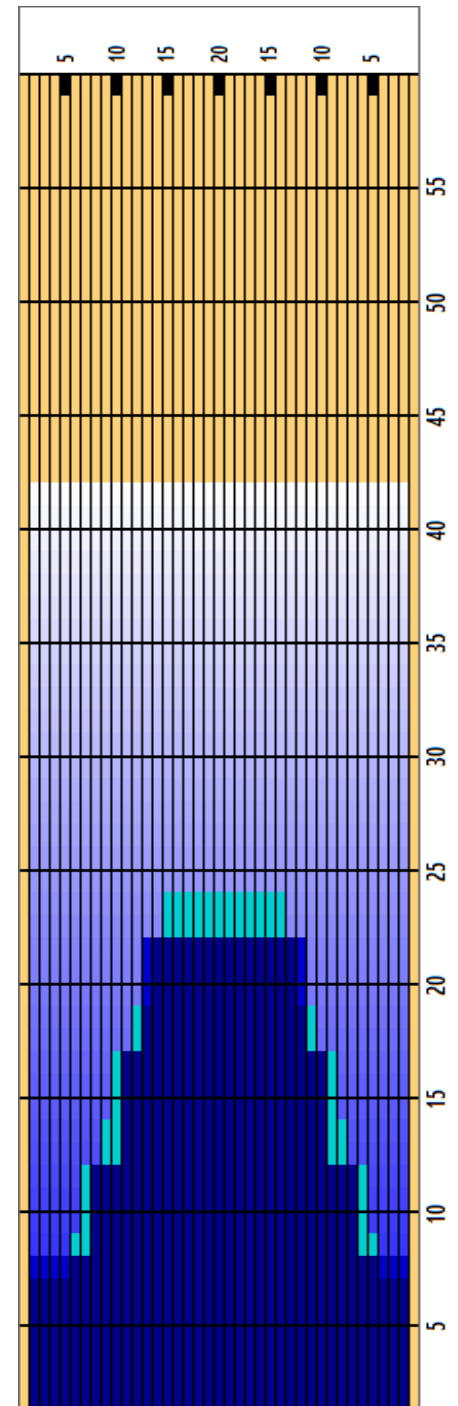


Oil Pattern Distance	42	Reverse Brush Drop	42	Oil Per Board	40 ul
Forward Oil Total	13.32 mL	Reverse Oil Total	7.92 mL	Volume Oil Total	21.24 mL
Tank Configuration	Multi Tank	Tank A Conditioner	Fire	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	5	14	3	B	185	0.0	7.9	7.9	7400
2	6L	5R	1	14	3	B	30	7.9	9.8	1.9	1200
3	7L	6R	1	18	3	B	28	9.8	12.3	2.5	1120
4	9L	8R	1	18	3	B	24	12.3	14.8	2.5	960
5	10L	9R	1	18	3	B	22	14.8	17.3	2.5	880
6	12L	11R	1	18	3	B	18	17.3	19.8	2.5	720
7	14L	13R	1	18	3	B	14	19.8	22.3	2.5	560
8	15L	14R	1	18	3	B	12	22.3	24.8	2.5	480
9	2L	2R	0	22	3	B	0	24.8	33.0	8.2	0
10	2L	2R	0	30	3	B	0	33.0	42.0	9.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	A	0	42.0	22.0	-20.0	0
2	13L	12R	2	18	3	A	32	22.0	16.9	-5.1	1280
3	11L	10R	2	18	3	A	40	16.9	11.8	-5.1	1600
4	8L	7R	2	14	3	A	52	11.8	7.9	-3.9	2080
5	2L	2R	2	10	3	A	74	7.9	5.1	-2.8	2960
6	2L	2R	0	10	3	A	0	5.1	0.0	-5.1	0



Cleaner Ratio Main Mix: NA Forward
 Cleaner Ratio Back End Mix: NA Reverse
 Cleaner Ratio Back End Distance: NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	2.63	1.49	1.03	1.01	1.35	2.38

